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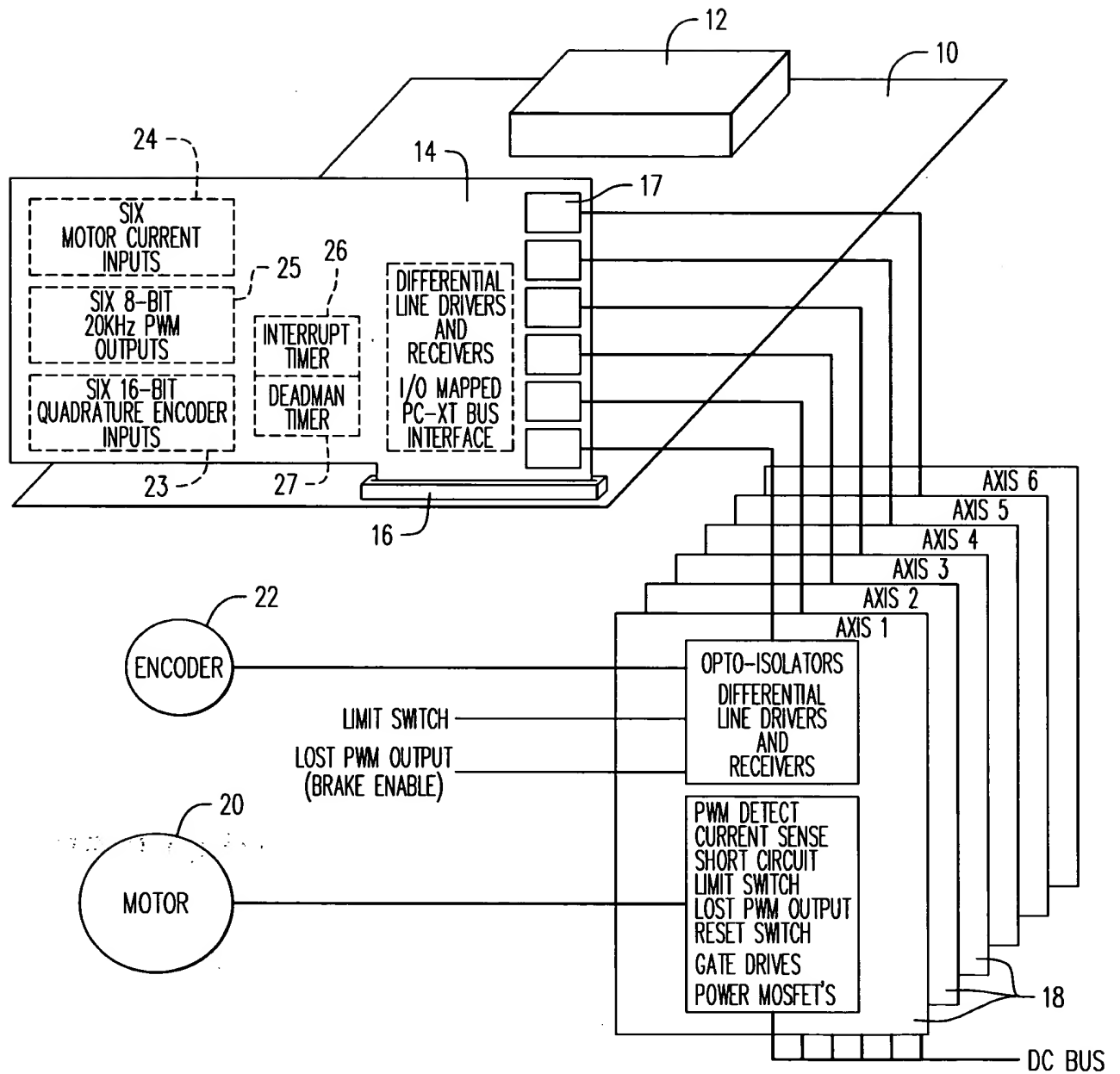
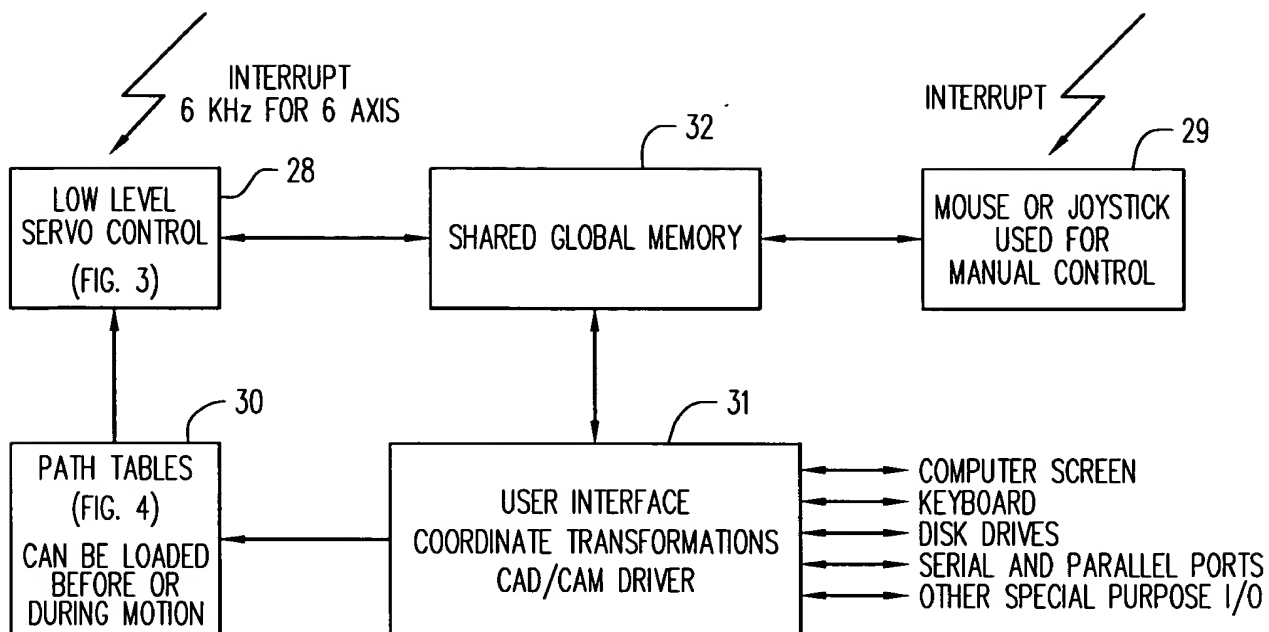
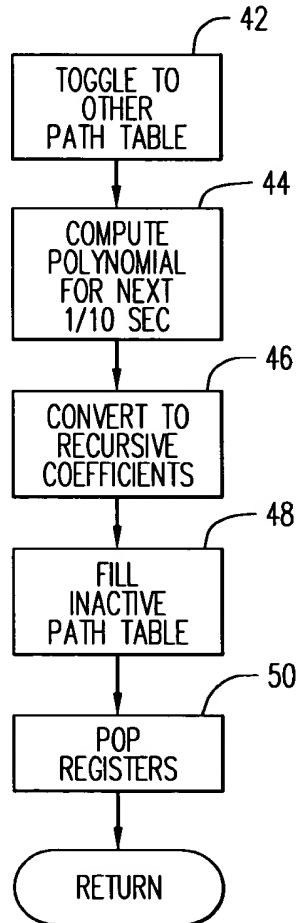


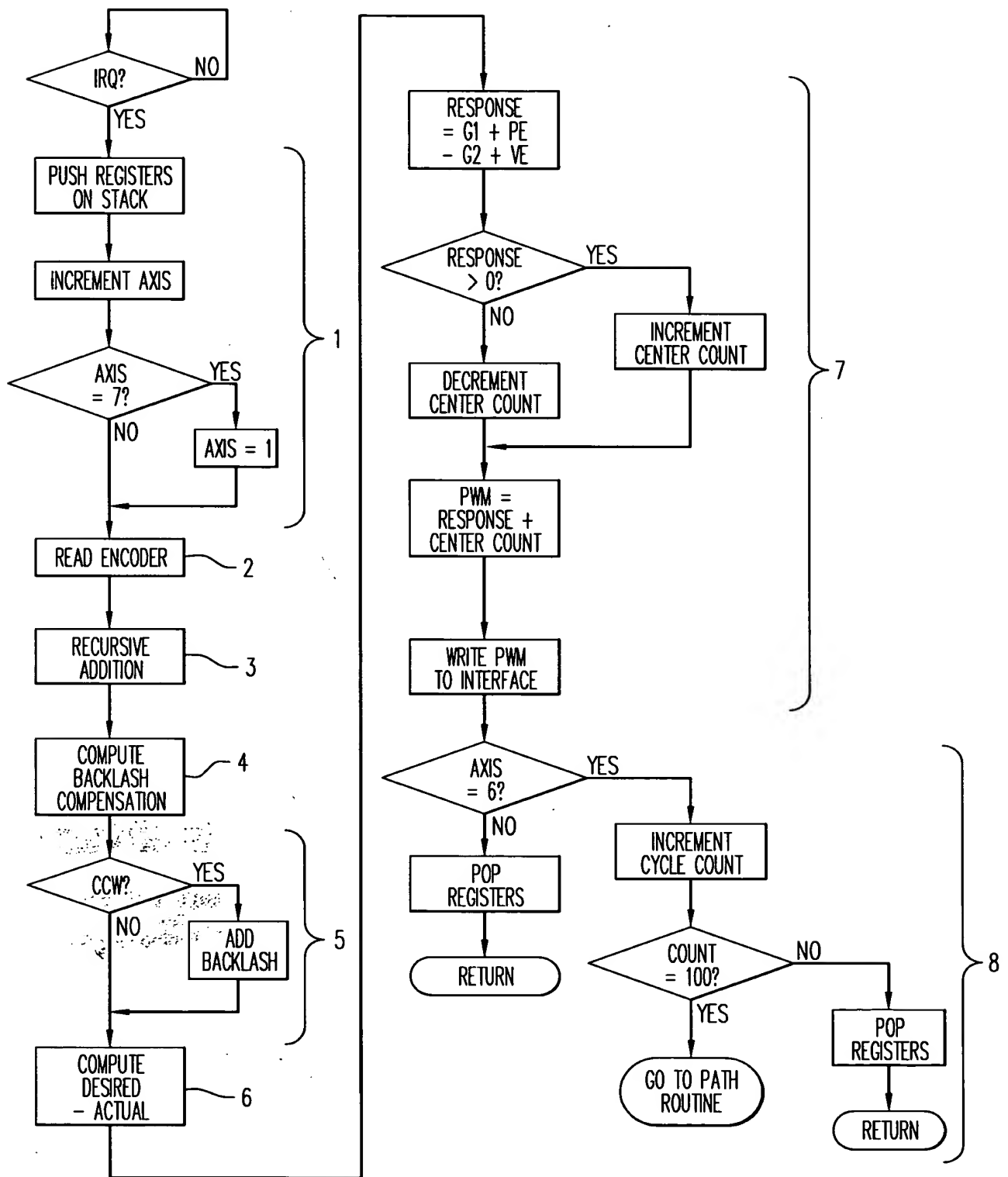
FIG. 1



**FIG. 2**



**FIG. 4**



**FIG. 3**

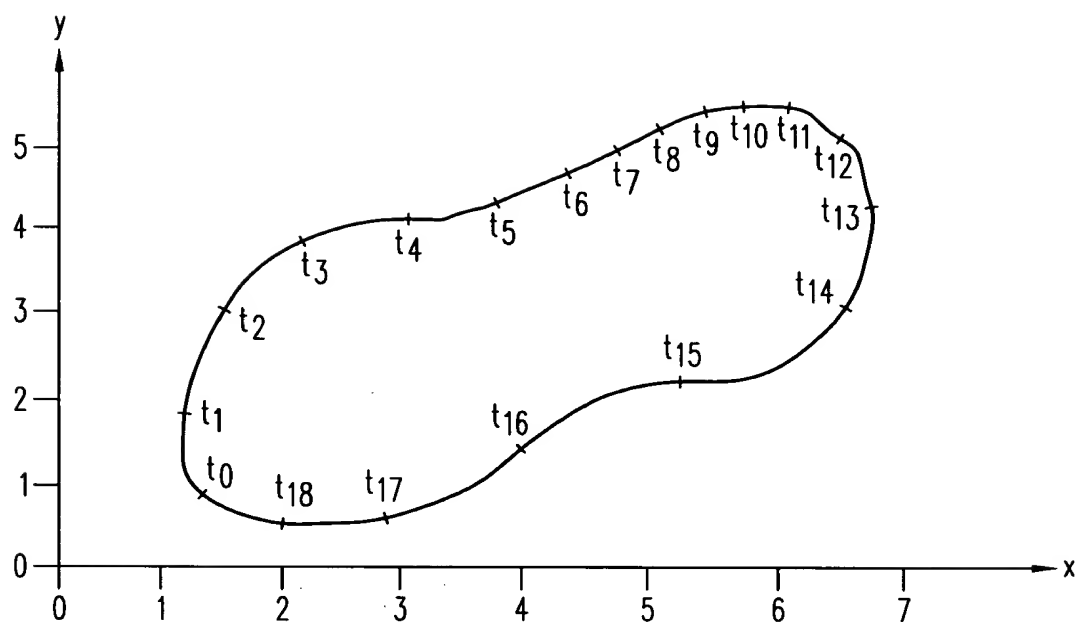
**FIG. 5**

PATH TABLE 1

AXIS	POSITION 34		VELOCITY 36		ACCELERATION 38		JERK 40	
	W	F	W	F	W	F	W	F
1	W	F	W	F	W	F	W	F
2	W	F	W	F	W	F	W	F
3	W	F	W	F	W	F	W	F
4	W	F	W	F	W	F	W	F
5	W	F	W	F	W	F	W	F
6	W	F	W	F	W	F	W	F

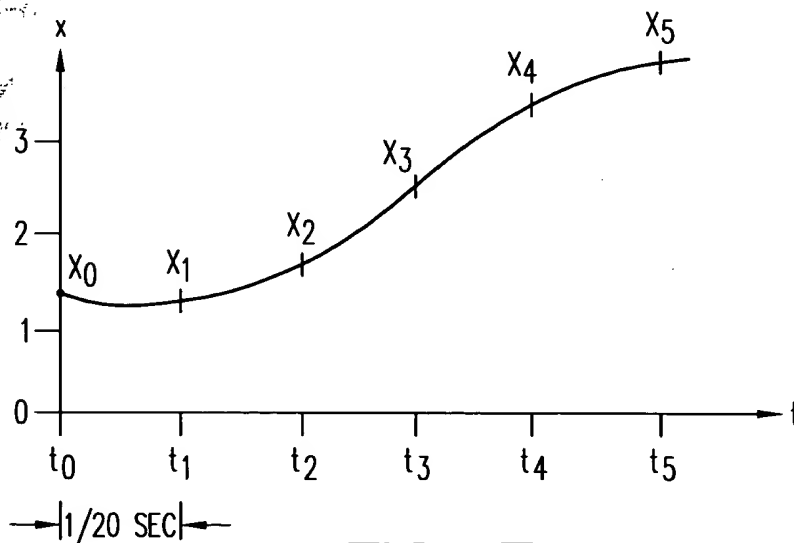
PATH TABLE 2

1	W	F	W	F	W	F	W	F
2	W	F	W	F	W	F	W	F
3	W	F	W	F	W	F	W	F
4	W	F	W	F	W	F	W	F
5	W	F	W	F	W	F	W	F
6	W	F	W	F	W	F	W	F

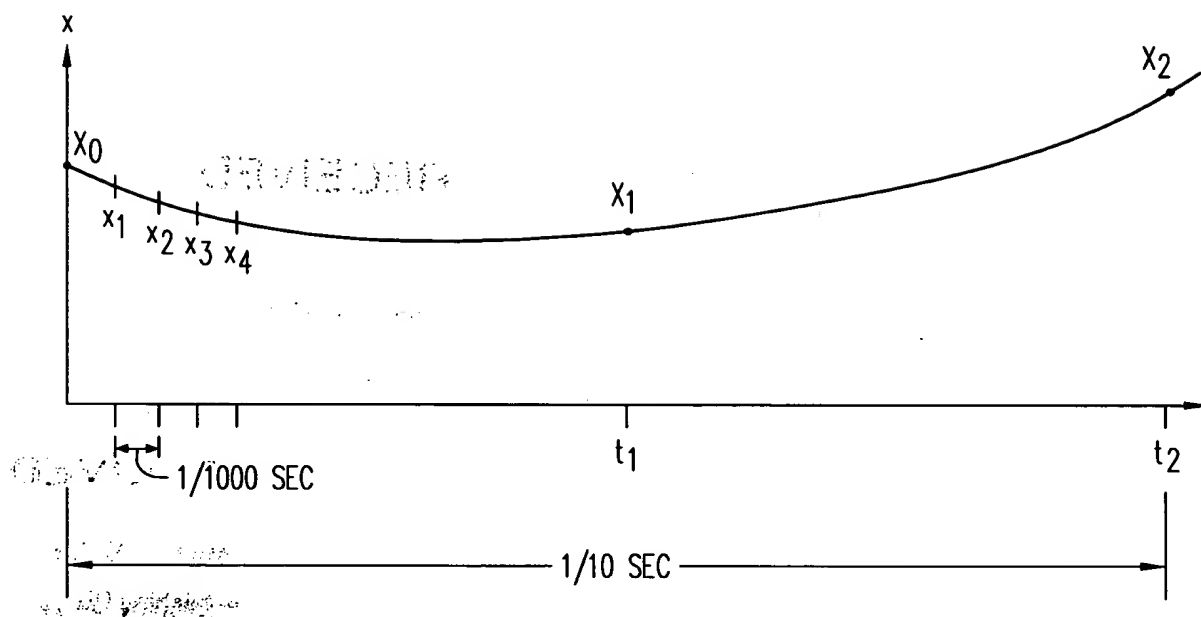


**FIG. 6**

CHUBB



**FIG. 7**



**FIG. 8**